

H-330

Field Installation Manual

INDEX

| | |
|-----------------------------|-------|
| Important Instructions..... | 2 |
| Product Specifications..... | 3 |
| Unpacking & Mounting | 4 |
| Connection Type 1 | 5 – 6 |
| Connection Diagram | 7 |
| Connection Type 2 | 8 |
| Connection Type 3 | 9 |
| Electrical Data Sheet | 10 |
| Recommended Part List..... | 11 |

H-330

IMPORTANT INSTRUCTIONS

ATTENTION: After completing the installation and testing, it is essential that this booklet is drawn to the attention of the person responsible for its future operation and maintenance and is available for ready reference all the time.

FAILURE TO READ AND FOLLOW ALL INSTRUCTIONS CAREFULLY BEFORE INSTALLATION & OPERATION WILL VOID WARRANTY OF H-330 AND COULD CAUSE SERIOUS PERSONAL INJURY, FIRE HAZARD & ELECTRIC SHOCK MAY LEAD TO DEATH.

CAUTION:

To prevent electrical shock and/or equipment damage, disconnect electric power to system at main fuse or circuit breaker box until installation is complete.

PRECAUTION:

Does not use on circuits exceeding specified voltage.

Do not short main terminals to test.

Electrical Installation and all components of the system shall conform to Class II circuits as per the NEC code.



WARNING

Our manufactured component parts that can be used in a wide variety of industrial & commercial applications. The selection and application of products remains the responsibility of the equipment designer or end user. We accepts no responsibility for how its products may be incorporated into final design. Under no circumstances should any product be incorporated into any product or design as the exclusive or sole safety control, all controls should be designed to dynamically fault defect and fail safety under all circumstances. Any warning provided by us must be passed through to the end user. We offers a warranty only as to the quality of its product to confirm to the catalog specifications. No other warranty is offered. We assumes no liability for any personal injury, property damage, losses or claims arising out of the misapplication and Non performance of its products.

PRODUCT SPECIFICATIONS



Model: **H-330**
Rated Voltage..... **440V AC**
Phases..... **3**
Rated Frequency..... **50Hz**
Maximum Current..... **430 Amp per phase**
Rated KVAR **320**
Maximum Ambient Temperature Rating..... **50°C**
Max Humidity **95% (Non Condensing)**
Pollution Degree..... **2**

| Terminals | Wire Size | Connection Type | Torque (N-m) |
|--------------|-----------------------------------|------------------------------------|--------------|
| T1 | 2 x 120 mm ² , 600V | MCCB 630 Amp | 31 |
| T2 | 1 mm ² , 600V | Terminal Block (Current Sensor) | 0.4 |
| Bonding Wire | 25 mm ² | Earthing | 15 |

UNPACKING

1. Un Pack the H-330 from cartoon box & safety wooden packing using Plastic Strip Cutter screwdriver & Spanner of BSW-17.
2. Collect the Accessories as per the Packing Slip.
3. Remove any cardboard or thermocol packing inside the H-330 given for support during transportation.
4. Do not use H-330 in case of any Breakage or loose connections or Oil Spill inside.

MOUNTING

CAUTION: - Indoor Use Only, Type-1 Enclosure.

1. Choose the dry and clean space to Install the H-330 taking care conduit connections from Top side
Panel Size is 1000 x 2000 x 650 mm and weight Kgs.
2. Premark the Mounting holes on floor or structure.

H-330

Field Installation Manual

Connection Type # 1

Use this instruction

If 630 Amp circuit breaker is available in customer sub panel.

H-330 unit is designed for use with Customer Sub Panel-operating at 415/440V AC Connection, 1000 Amp.

Power Connections

1. Remove Sub Panel cover exposing internal wiring and breakers. (Check Figure- 2)
2. Locate earth ground connection to panel grounding bar/or to earth ground terminal. Connect earth cable to customer sub panel earth ground rod. Use existing power cable connector for grounding cable. Ensure all mechanical connections are secure and making full contact.
3. Locate existing 3- ϕ , 630 Amp circuit Breaker.
 - A. Connect the Phase L1 from 630 Amp Breaker to Workbox.
 - B. Connect the Phase L2 from 630 Amp Breaker to Workbox.
 - C. Connect the Phase L3 from 630 Amp Breaker to Workbox.
4. Qualified Representative must inspect size of cable **2x 120** mm² from Customer Sub Panel L1, L2, and L3 to 630 Amp Breakers.
5. Connect power cables to load breaker switch of H-330 as per items 1, 2, 3 above.

Current Sensor Connections

1. Install the one split core sensor on the line side of Customer Sub Panel L3 Phase.
2. Locate current sensor terminal block T2 (S1, S2).
3. Qualified Representative line side of Sub Panel connect to 1mm² Cable size of external current sensors.
4. Connect Junction Box to existing 1/2" conduit.
5. Firmly secure current sensor to line side (L3) of main circuit breaker in sub panel or the main feeds if no main breaker existing.

Current sensor 0.333V should be CE approved only.

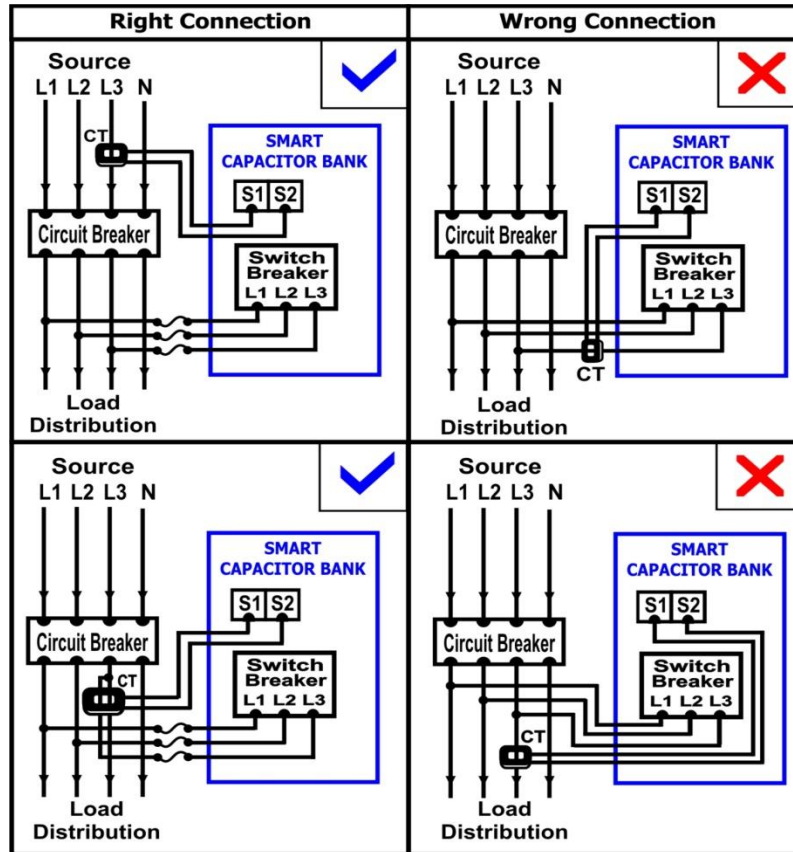


Figure-1

NOTE

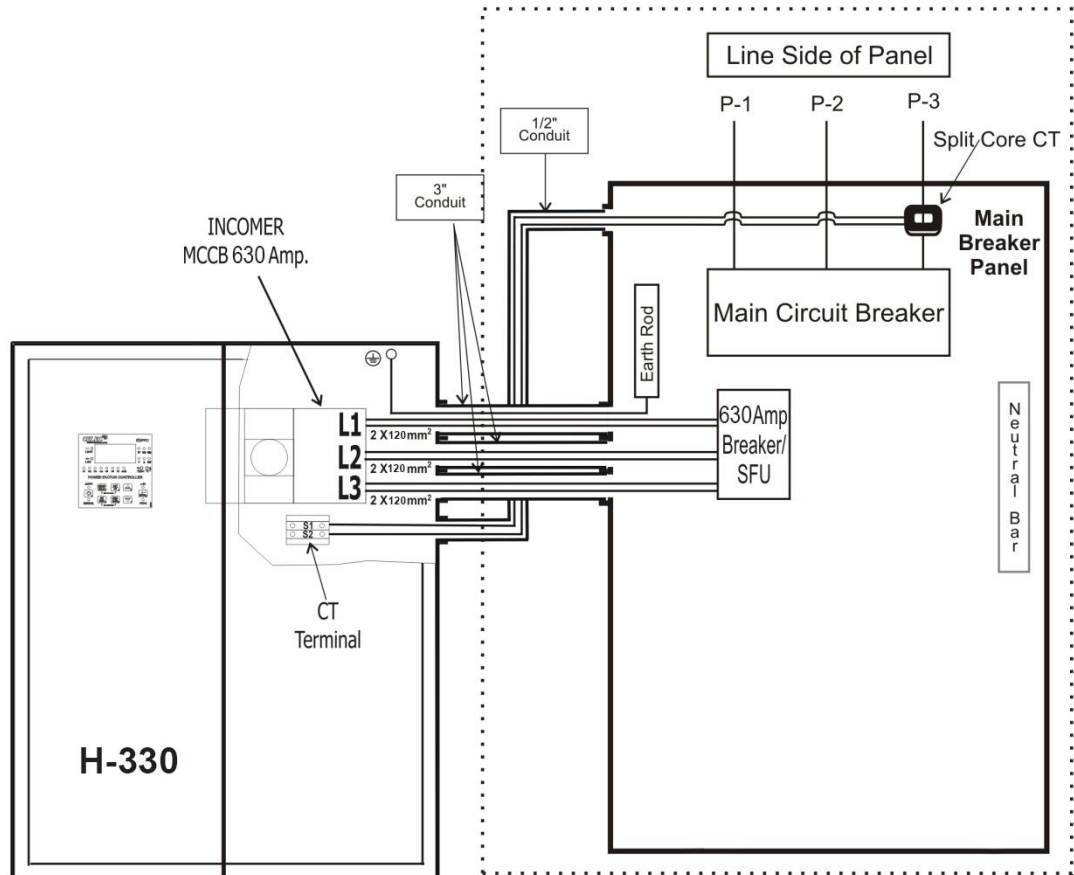
All cables are attached to H-330 unit install cables as per local codes and utilize approved IEEE standards.

Earth ground to be connected for H-330 ground cable to Sub Panel earth ground rod.
All external connections and additional work must be performed by qualified representative in according to state and local codes.

All material used must confirm to the NEC and meet all applicable.

H-330 Field Installation Manual

Connection Diagram



Important Instructions:

1. Always install CT before Main Breaker.
2. Twist the CT Wire.
3. Always install CT on L3 Phase before Main Breaker.
4. Interchange S1-S2 if Control Head shows 'L-E'.

Note:

- Earth Terminal in H-330 must be connected to Panel earth rod.
- All external connections and additional work must be performed by qualified representative in accordance with NEC.
- Failure to comply will void warranty.

Figure-1

H-330

Field Installation Manual

Connection Type#2

Use these instructions

630 Amp circuit breaker is unavailable, existing blanks are available.

H-330 unit is designed for use with Customer Sub Panel-operating at 415/440 VAC Delta Connection, 1000 Amp.

H-330 units should be mounted with four appropriate sized fasteners before connector to customer Sub Panel.

1. Remove Sub Panel covers exposing internal wiring and breakers. (Check Figure-1)
2. Remove existing 3- ϕ breaker blanks and install new 3- ϕ 630 Amp circuit Breakers.
 - A. Connect the Phase L1 from 630 Amp Breaker to Workbox.
 - B. Connect the Phase L2 from 630 Amp Breaker to Workbox.
 - C. Connect the Phase L3 from 630 Amp Breaker to Workbox.
 - D. Connect to Customer Sub Panel Ground bar or Grounding Ro.
3. For rest of connection follow the Connection type#1 on page 5.

NOTE

All cables are attached to H-330 unit install cables as per local codes and utilize approved IEEE standards and CE Certified components

Earth ground to be connected for H-330 ground cable to Sub Panel earth ground rod.

All external connections and additional work must be performed by qualified representative in according to state and local codes.

All material used must confirm to the NEC and meet all applicable CE Certified.

Failure to comply will void warranty.

H-330

Field Installation Manual

Connection Type#3

Use this instruction

If 630 Amp circuit breaker is unavailable and require a new disconnect switch or other approved device.

Customer Sub Panel- 415/440 VAC Connections, 1000 Amp.

Representative must purchase 3- ϕ , 630 Amp Blade-Fused Disconnect Switch or 630 Amp Circuit Breaker for connection of H-330 to Customer Sub Panel.

1. Install new 3- ϕ , 630 Amp Blade-Fused or Circuit Breaker external disconnect switch to wall or existing backboard. Qualified Representative should note if codes allow for direct connection to bus bars in sub panel or requires installation of an additional sub panel.
2. Wire in rigid conduit or equal between customer's sub panels, external disconnect switch and junction box. Connect to H-330 using conduit or equivalent.
3. Locate earth ground connection to panel grounding bar or to earth ground rod.
4. Locate power cable. When installing the power cable do not use sensor connectors. Uses knock out at different location.
5. Connect ground earth cable from H-330 unit to Customer Sub Panel earth ground rod. Use existing power cable connectors for grounding cable. Ensure all mechanical connector secure and making full contact.
6. For rest of connection follow the Connection type#1 on page 5.

NOTE

All cables are attached to H-330 unit install cables as per local codes and utilize approved IEEE standards and CE Certified components.

Earth ground to be connected for H-330 ground cable to Sub Panel earth ground rod.

All external connections and additional work must be performed by qualified representative in according to state and local codes.

All material used must confirm to the NEC and meet all applicable CE Certified.

Failure to comply will void warranty.

H-330

Field Installation Manual

Electrical Data Sheet

| | |
|-----------------------------|---|
| Model | H-330 |
| Phase Configuration | 3 Phase 440V AC |
| Maximum Line Voltage | 440V AC |
| Rating | 320 kVAr |
| Monitoring | PF,I,V, kVAr, KW |
| Accuracy | 26.7 kVAr |
| Frequency | 50Hz |
| Protection | 3 Pole Circuit Breaker, Capacitor Inbuilt Protection P2 |
| Lighting Strike | Circuit design with clearance and creep age distance/MOVs adequate MOVs not required. |
| Circuit breaker Required | 630 Amp |
| Low Losses | 0.5 Watt per kVAr |
| Dissipation Factor | 0.1% at 50 Hz and 25 ⁰ C |
| Human Protection | All High voltage shielded from contact. |
| Operating temperature range | 50 ⁰ C Ambient |
| Max. Humidity | 95% (Non Condensing) |
| Dimensions(L X H X D) | 1000 X 2000 X 650 mm Metal Enclosure |
| Operating Life | Switching tested up to 90,000 times |
| Wire Gauge & Rating | 2 X 120 mm ² , 600V |
| Unit Weight | Kgs |

H-330

Field Installation Manual

Recommended Parts List

| | Qty. | Make | Part No. |
|--|-------|------|----------|
| 1. Watertight connector with seal –tight between sub panel and H-330 with work box. | 1 Set | | |
| 2. Watertight connector and appropriate junction box with seal –tight between sub panel and H-330. | 1 Set | | |
| 3. Wire ties or approved straps for installation current sensor. | --- | | |
| 4. Current Sensor split core _____ Amp/0.333V AC. | 1 | | |
| 5. 25 mm ² Stranded copper ground cable. | --- | | |
| 6. Fasteners screw for floor mounting H-330 | 6 | | |
| 7. Three pole 630 Amp Breaker or Disconnect Switch for Type 2 & Type 3 | 1 | | |
| | | | |

All the recommended parts supplied by qualified representative.

NOTE

1. Installation of materials and workmanship at the customer's sub panel shall be the responsibility of the qualified Representative in accordance with all state and local codes. Any and all connections exterior to the H-330 unit shall be the responsibility of the qualified representative.
2. **One current sensor for connection only to energy usage monitoring current transformers.**